



Dart Hawkesbury
1270 Aberdeen St
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Canada

Tel (613) 632-5200

Rush

D3175-041
Job Sheet 168204



Part No: D3175-041

Job Qty: *2 ea* *3MP*

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/13/17

Job Tracking No:

Due Date: 11/15/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV A IPP: B 03.02.28 Modify Step 1,2,3,4,21,23 KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	11/14/17	11/14/17	0.00	0.00	Start Up Machining		<i>Kt - 17-11-14</i>
100	Bandsaw	2 pcs	11/14/17	11/14/17	0.00	0.00	Bandsaw1		<i>Kt 17-11-14</i>
110	CNC Vertical Machining	2 pcs	11/14/17	11/14/17	0.00	1.49	HAAS 1		<i>Kt 17-11-14</i>
120	QC	2 pcs	11/14/17	11/14/17	0.00	0.00	QC2		<i>Kt 17-11-14</i>
130	QC	2 pcs	11/14/17	11/14/17	0.00	0.00	QC8		<i>FK 17-11-14</i>
140	HandFinish	2 pcs	11/14/17	11/14/17	0.00	0.04	HandFinish1		<i>2017-11-15 JSC</i>
150	QC	2 pcs	11/14/17	11/14/17	0.00	0.00	QC3		<i>MLL 38</i>
160	Small Fab	2 pcs	11/14/17	11/14/17	0.00	0.19	Small Fab		<i>BR 17-11-15</i>
170	QC	2 pcs	11/14/17	11/14/17	0.00	0.00	QC5		<i>20</i>
180	Powdercoat	2 pcs	11/15/17	11/15/17	0.00	0.13	Powdercoat1		<i>20</i>
190	QC	2 pcs	11/15/17	11/15/17	0.00	0.00	QC3		<i>20</i>
200	Packaging	2 pcs	11/15/17	11/15/17	0.00	0.00	Packaging3		<i>20</i>
210	QC21-SA	2 Ea	11/15/17	11/15/17	0.00	0.00	QC21		<i>20</i>

Part Op 100 - (2) blanks required per (1) D3175-041 assembly Cut blanks: 2.5" x 1.5" x 2.2" (grain along 2.2")

Descriptions: 110 - Machine as per Folio FA293 and Dwg D3175 Deburr and Tumble Identify as D3175-1

160 - Assemble as per Dwg D3175

180 - START TIME: *10:15* OVEN TEMPERATURE: *320°* FINISH TIME *10:45*

190 -

210 -

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6B1.500X02.500	0	13	0	0
160-Small Fab	AN3-7A <i>F.M137164-1 6x</i>	4	154	0	0
	AN960JD10L	8	0	0	0
	D3175-3 <i>5008092 3x</i>	2	6	0	0
	MS21042L3 <i>5006902 6x</i>	4	1,304	0	0
	NAS1149D0332J <i>F.M136643-15 12x</i>	8	1,932	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S009967



Mounting Lug

PART NO: D3175-041

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 11/14/17

Job No: 168204

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FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

Rev	Date	Change	Revised by	Approved
A	04.02.25	New Issue P/O D3175-041	KJ/RF	[Signature]